Under The Printer's Loupe – Part I Presented by Hal Klein



A series of thirteen commemorative issues honoring the countries including: Poland, Czechoslovakia, Norway, Luxembourg, Netherlands, Belgium, France, Greece, Yugoslavia, Albania, Austria, Denmark and Korea.

Concept:

President Franklin D. Roosevelt

Driver:

National Federation of Stamp Clubs Committee lead by its President, Harry Lindquist.

Value:

3 cent – Stamp would have the greatest usage.

5 cent - International Rate to promote international mail. Way for U.S. to be seen as supporting

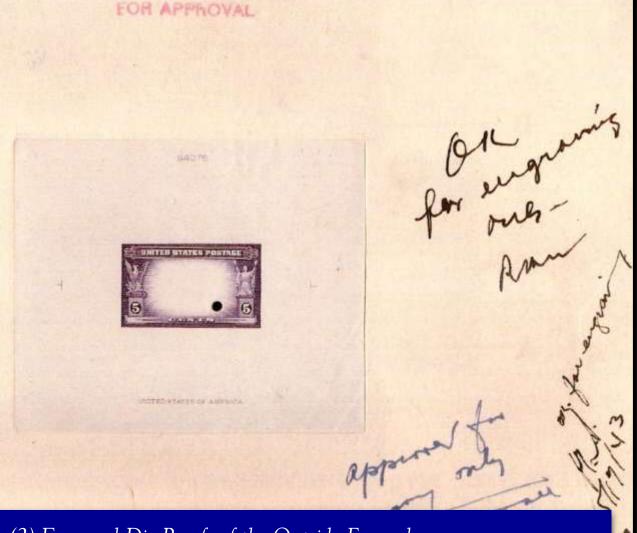
foreign

countries during war; a way for America to be seen to support Europe in European Occupied Countries – same in Asia.

UNFORSEEN ISSUES & PROBLEMS:

- Americans did not like or understand the purpose of the designs.
- > 5c Rate restricted usage to International Mail (solo use); Domestic Mail or Parcel Post (in combination with other issues).
- Mail was "suspended" to the European countries the issues were meant to support! (1943-1945!)
- The Philatelic Press "panned" the issue because ABNC refused to answer questions about the "secret" press and printing process used to print the issue. Philatelic Press frustration was compounded by poor print quality in the issues released.
- > Philippines was to be honored but was liberated before the design was released!
- Americans "hated" using anything with a flag other than the American flag especially during WWII when their husbands, sons, daughters, children and loved ones were fighting and dying in a war. The same is true today.

There are only a handful of Proofs or Essays known to exist...



There are two (2) Engraved Die Proofs of the Outside Frame known.

One is in private hands and one resides at the National Postal Museum of the Smithsonian Museum, Washington, D.C., the other sold at Spink Auctions for \$2,500.

There are two or three sets of 15 "Velox Print" on cardboard ESSAY SETS known to exist. One like this sold at Spink Auctions for \$1,500...

723781-4/22/43 -723781-5/6/43n3781-4/22/43 n 3781-5/19/43 723781-6/3/43 N3781-6/3/43 N3781-6/3/43 n 3781-7/16/43 23781-7/16/43 203781-7/2/43 723781-7/2/43 723781-8/13/43 21977-8/22/44 21524-3/30/43

This one is available from Bill Lang's Bargain Stamps for a mere \$4,500, or \$188 for 24 months!

The design is comprised of two printed components...the outer engraved frame, the USPOD labeled the outer frame color... "Steel Blue"...

...which Scott has deemed to rename ... "Blue Violet" !?!?



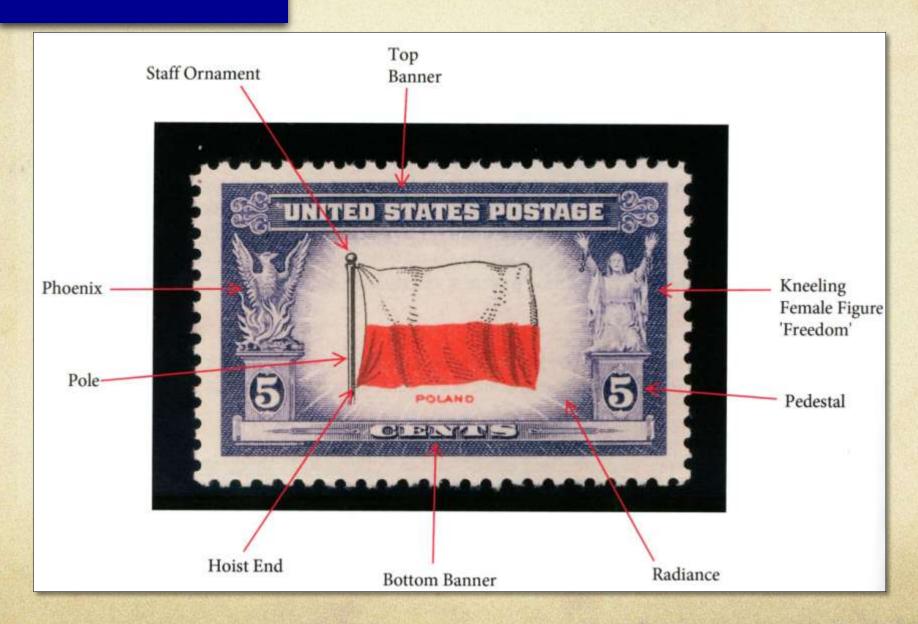
...while the center design...

...comprised 13 different flags... done by Rotary Printing.

The Overrun Countries Series

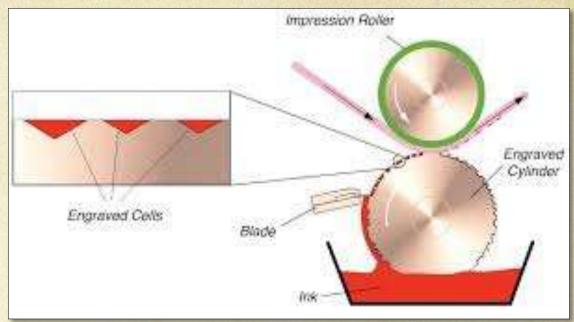


The major design elements include...

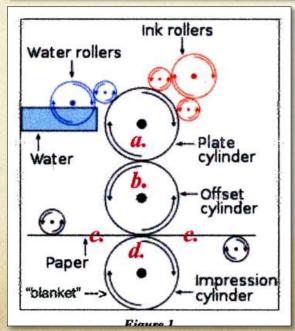


The Overrun Countries Series

Engraved Printing ~ Engraved Cylinder to Paper



Rotary Printing ~ Plate Cylinder to Offset Cylinder to Paper



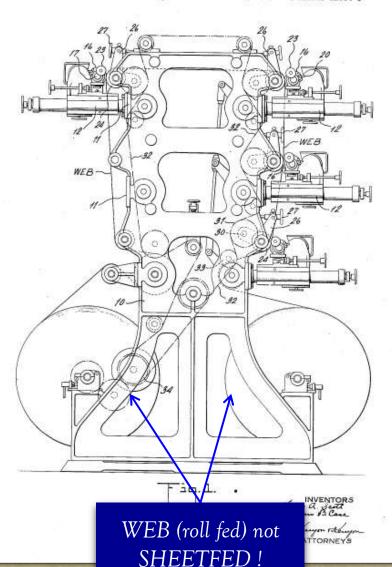
May 13, 1941.

H. A. SCOTT ET AL

2,242,045

COMBINATION SURFACE AND INTAGLIO PRINTING MACHINE

Original Filed Oct. 28, 1937 4 Sheets-Sheet 1



The Overrun Countries Commemorative Issue

POLAND

Margin Markings

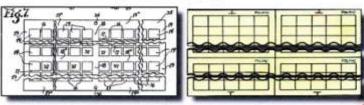
Poland is printed in the apper right corner in black ink. This is the usual position for plate numbers. However, there were us plate numbers issued for this stump or any of the Overrun Countries issue. Plate block collectors collect name blocks for this issue.





These letters were typeset and with one notable variety in the type found to the tip of a broken letter "L.". Other "POLAND" varieties appear to nothing more than leading points (specing) between individual letters. ABNC wasn't ranning traditional plate numbers; it had its own Pasented process (U.S. Pasent 1,965,757 – Fig. 7) for printing postage atamps, which did not have an area for a traditional Plate Number, let alone a "Margin Marking." ABNC tested various color plates and found the K-Plate (black plate) was the easiest to use.

ABNC was more concerned as to whether the new combination Surface Offset and Imaglio printing process would work than creating the perfect "margin marking" for collectors. For years after the creation of this issue, ABNC would receive impaires asking about this issue that would go unanswered. Now that Patens Office files are unline, it becomes easier to put together the missing pieces of their printing processes.



U.S. Patent 1,965,757, American Bunk Note Co.

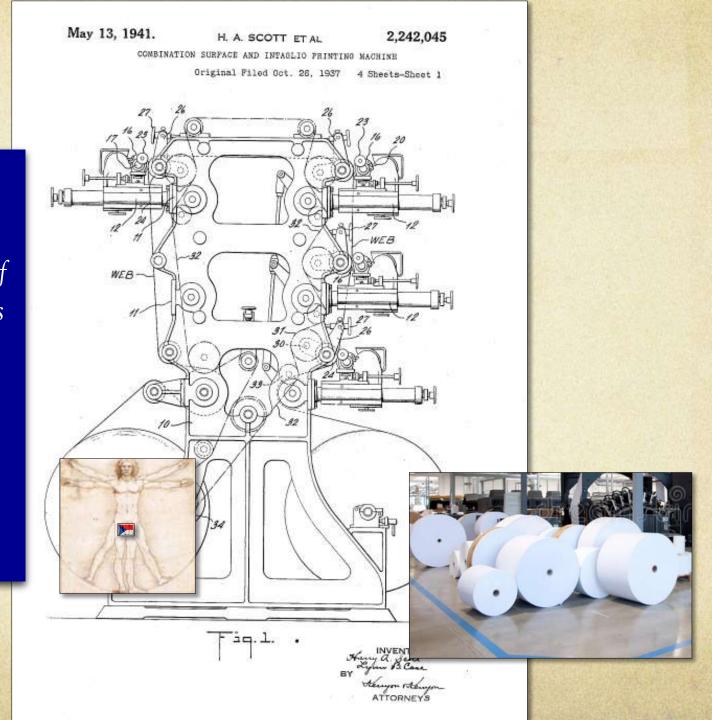
Type I Plate Layout



Normal "L"

Broken "L"

Michaelangelo's
"Viturian Man"
gives you an idea of
the size of ABNC's
Secret ROTARY
Press...which did
not show the
Gravure Press
attachment!



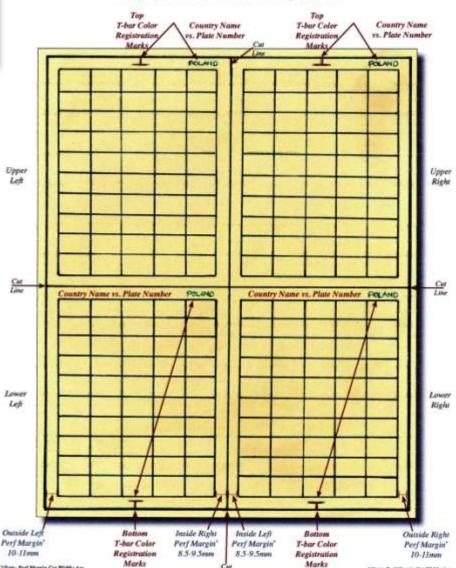
There were Three (3) Plate Layout Designs...

This is Type I...

The Overrun Countries Commemorative Issue TYPE I Printing Plate Layout

200 SUBJECT PLATE LAYOUT This Layout Marking Design Was Exclusive to The Poland Stamp!

The Perf Margin' Cut Widths Shown Are Consistent Throughout All Issues!



"Non: Por Murgin Cur Widde Ser

Consistent Ffrengham All Jones ()

...only used for Poland.

(Nom: Forf Margin Car Walthridge

Consistent Phrosphros All Issues 5

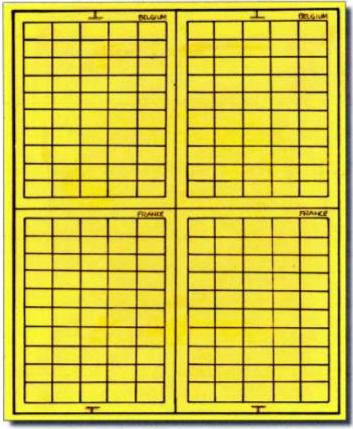
This is Type II...

The Overrun Countries Commemorative Issue Printing and Plate Layouts

TYPE II

200 SUBJECT PLATE LAYOUT

Dual printing plates - two top panes of one stamp two bottom panes of another, thus two different stamps produced from the same plate at the same printing.



Type II Plate Layout Pairing
on the Following Issues:
Czechoslovakia ~ Norway, Luxembourg ~ Netherlands,
Belgium ~ France, Greece ~ Yugoslavia, and
Albania ~ Austria.

Format used for:
Czechoslovakia – Norway
Luxembourg – Netherlands
Belgium – France
Greece – Yugoslavia
Albania - Austria

The OVERRUN COUNTRIES
SERIES was to include a group of stamps saluting the Overrun
Countries of Asia and the Pacific Islands. However, the war was coming to a close faster than anticipated and the Philippines was liberated a month before the planned release of stamp bearing the Philippines flag.

The Overrun Countries Series (for Pacific Countries) was cancelled and a single plate design was created to speed completion and production of the final design – Korea.

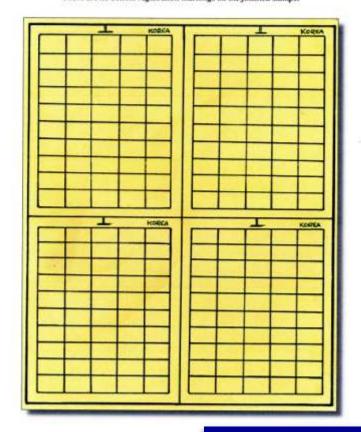
The Overrun Countries Commemorative Issue Printing and Plate Layouts

TYPE III

200 SUBJECT PLATE LAYOUT

Used to produce the Denmark stamp and the Korea stamp individually.

There are no bottom registration markings on the finished stamps.



Third Plate layout design... used only for Korea.

Not the traditional offset "litho-kiss" mirror impressions.

Here, the "mirror impressions" show both Engraved AND Rotary impressions on the reverse side. This would not have been possible if the printing was not combined, engraved and rotary, on one printing press.

Remember, the paper came pre-gummed from the mill.

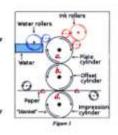
The Overrun Countries Commemorative Issue Luxembourg

912 - Luxembourg ~ Reverse Offset or Back of Sheet Mirror Impressions

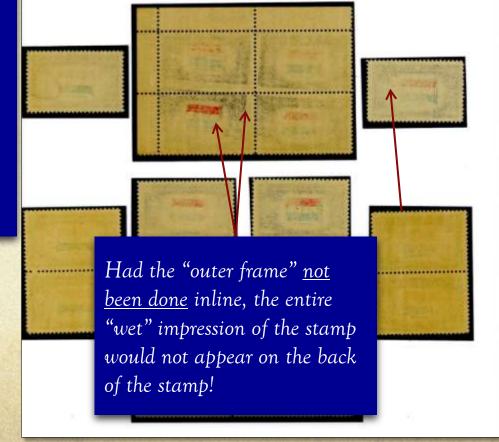
In offset printing (Figure 1), ink transfers from the (a.) plate cylinder to (c.) paper from the (b.) offset cylinder. When (c.) paper mixfeeds and no paper is running thru the press, the ink prints to the (d.) blanker" or impression cylinder under the paper instead.

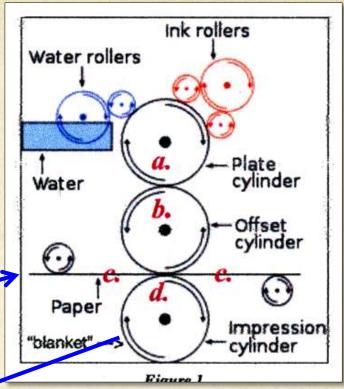
As new sheets of paper feed thru the press, the (c.) paper not only picks up ink from the (b.) Offset Cylinder on the front side, but also the residual ink on the back of the sheet from the ink previously "printed" on the (d.) blunket creating the "Reverse Offset" or "Mirroe Impressions."

As more sheets of paper pass thru the press, the mirror impressions on the back of the sheets become lighter and lighter, until all the ink is pulled from the (d.) "blanket" or impression cylinder.



Examples of Various Reverse Offset - Mirror Impressions on the Luxembourg Issue





Offset caused by an incomplete wipedown of the (d.) Impression Cylinder after press a press shut down, allowing the full impression of a stamp(s) to be transferred to the back of the next stamp being printed.

The Overrun Countries Commemorative Issue Collectible Plate Markings

The plate layouts of the Overrun Countries have yielded the following collectible plate markings:



THE COUNTRY NAME: In place of the customary plate numbers found on the sheets of possage stamps produced by the Bureau of Engraving and Printing, the Overrun Countries stamps have the printed name of the country in the upper right hand margin of the pones of 50 stamps. These are collected in the form of singles or "Name" blocks.





REGISTRATION OR 'T' MARKINGS: The registration markings used to indicate the closeness of cotor registration between the engraved and offset printed portions of the stamps are collected in blocks and singles. Depending on the plate layouts, the markers are found in either the top or bottom margins, and in the case of the Poland stamp, both top and bottom registration markers were used. The Overran Countries Communorative Issue Printing Varieties

Ink Varieties







Usual Black Pr









Usmal Black Pole



"Golf" Color Pai



Margin Markings and Ink Varieties are part of a Specialized Collection. The issue is notable for Gold- and Silver-tone Pole Varieties.

There are three paper types, colors and widths...

The Overrun Countries Commemorative Issue Poland

Paper Varieties

3) types of paper were used to produce the "Poland" stamp. The White Paper was the best grade paper, with a low-ground wood and a thicknesses of 0.09mm to 0.10; the Greyish Paper had natural fiber added to the paper sturry, like wood, flax and cotton and the same thicknesses, and finally a Resource contribution a high wood content and a thickness of

causing a grey-cast, with the same thicknesses, and finally; a Brownish paper, containing a high-wood content and a thickness of 0.10mm. The three paper varieties can only be distinguished from the gum-side of the stamps, not the front.



White Paper

Grayish Paper.

Brownish Paper.



White Paper 0.09mm



Grayish Paper 0.09mm



Brownish Paper 0.10mm



Brown Paper High Natural Wood Content.



Brown Paper With Streaked Gumming Not To Be Confused With Toned Paper,

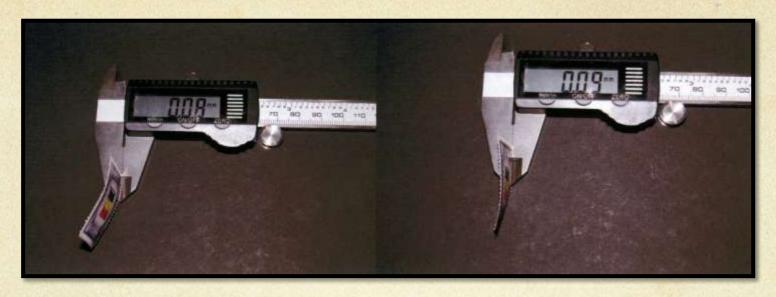


Brown Paper Toned Paper Through Long Exposure to Light or Sun.

NOTE: Many sets of OVERRUN COUNTRIES were placed in stamp dealer's windows, or under subletop glass, as a cheap and colorful way to interest new collection. Their long exposure to similable through store windows or bright, excessive store light is the most common cause of paper toning. Tomed paper will have the appearance of splotcky dark spots thought one the stamp with dark blotches appearing on both side of the paper, whereas normal white, grayith and brownish papers only show on the reverse sides of the stamps.

Inconsistent
paper...
Thickness...
Weight...
Gum...
Water Content...
Wood Content...
Straw Content...
Cloth Fiber
Content...

Every change created problems with ink mixture, adherence and absorption.



Paper thickness has been a consistent 0.09mm (white #3 sheet) and 0.10mm (grey (fiber) and brown (wood and straw) #4/#5 paper. The BELGIUM Series was the first to use a small amount of 0.08mm paper (white #3 sheet) paper, along with the normal 0.09mm and 0.10mm paper.



The study of the wartime paper & gum types are a challenge for the Specialist Collector...

The Overrun Countries Commemoratise Issue Norway

Gum Varieties

There are two major gum varieties known to exist for the Norway Overrun Countries issue, smooth gum and ridged gum. The ridges in ridged gum are close vertical lines that run the entire length of the stump; they may be quite difficult to detect. To determine the gum variety on the stump, hold the stump at a 30-to 45-degree angle near, but not directly under, a bright light for best results. The "smooth" gum will show some lines caused by the damped gummed paper travelling on a webelt, but the difference between 'smooth' and "ridged" is the ridged gum has uniform ridges and appears to be "duller" in finish than its "smooth" gum counterpart. Ridged gum can be found on both white and brown papers but not on gray paper; gray paper is found with only smooth gum.





Smooth Gum.

Ribbed Gum: Arraws show gum lines direction.

Smisoth Gum







White Paper

Gray Paper

Brines Paper

Ribbed Gum





White Paper

Roses Figur

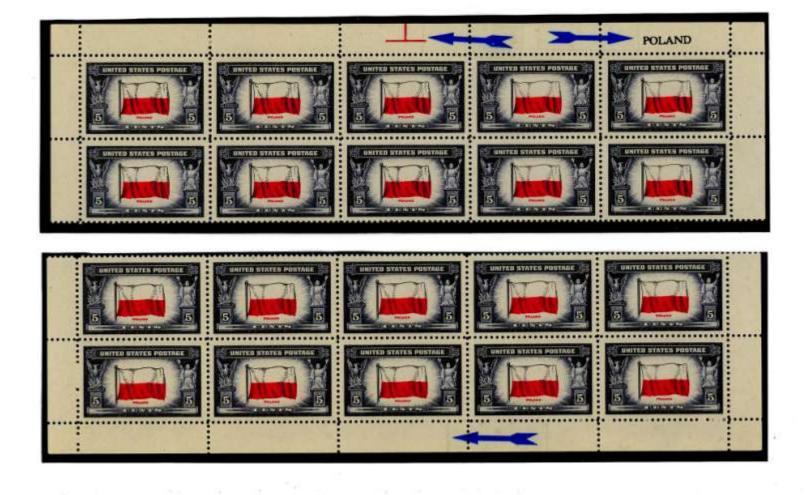
A variety of plate impositions and PLATE TYPES make fascinating study.

The Overrun Countries Series

The Overrun Countries Commerative Issue
Poland
First Printing ~ Red Over Black ~ UPPER Right Pane
Scott #909C ~ Reverse Printing

Upper Right Pane: Inscription Top and Registration "T" Red over Steel Blue Bottom.

Left Margin: 9.5mm W. ~ Right Margin: 10.0mm W.



The Overrun Countries Series

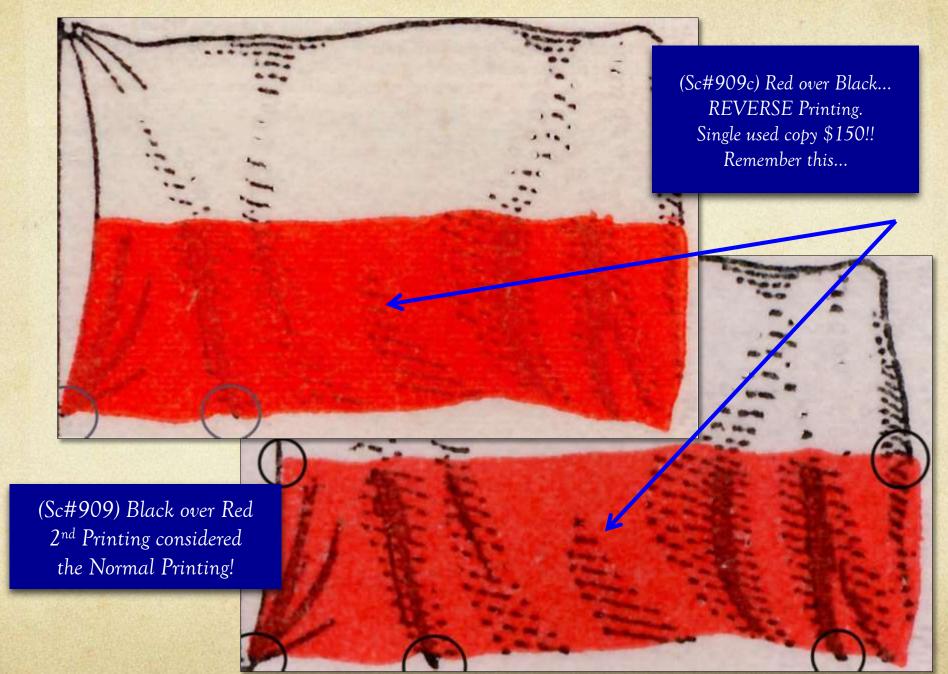
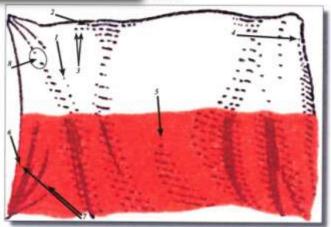


Plate Varieties are consistent and easy to find.

untries Commemorative Issue

POLAND



Constant Black Field Printing Errors and Varieties - Individual Pune Positions Unknown



Block Plate Variety 1: First two shading Date missing.



Black Plate Variety 3: Second & third Date missing.



Black Plate Variety 6: LL Shade Det between folds gone.



Block Plate Variety Ia: One of two shading Date gone.



Black Plate Variety 4: Shade Det missing UR corner.



Block Plate Variety 7: Shade Dots missing two sides.



Black Plate Variety 2: Far left shade Dot missing.



Black Plate Variety 5: Top center shade Dot missing.

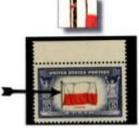


Black Plate Variety 8: Shade Data missing.



POLAND

Printing Errors and Varieties: Upper Left Pane



Position #2 Red Spot in flagpole.

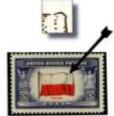




Position #10 Red Dush at right of red field.



Position #16 Shart red Spor at bottom of flag.



Position 826 Upper right curner of flag broken.





Position #41
Two red Spots between flag and pole.

Plate Variety Upper Left-02



Red dot over "A" <u>Plate Variety UL-48</u>

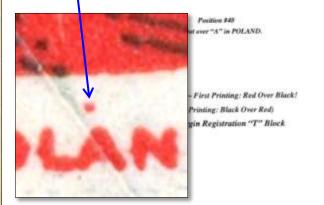
immemorative lesue

|D|

Printing Errors and Varieties: Upper Left Pane







LL-7 'POLANO'
Plate Variety –
DAMAGED "D" corrected to
appear as "O".

6

"POLANO"

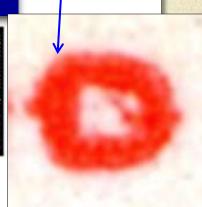
The "O" has been scanned at 3200dpi and color enhanced to define the corrected letter. A Printer would not consider the word "POLANO" a typographical error because visually the letter passed for a "D" — it was a "plate correction". This plate correction was performed b a highly-skilled bank note plate engraver, using a magnifying glass and small engraving tod, correcting a typographical error on a cast metal letter, Imm x Imm in size, re-shaping an "x" to appear to be a visual letter "D".





'POLANO' vs. "POLAND"







The cover is notable for two things...

1. Want an error issue?
Buy a F.D.C.!

Sc#909c ~ \$150!

The Overrun Countries Commemorative Issue Poland

Bronesky-Risko Poland Overran Countries Thermographed First Day Cover

Bronesky-Risko produced only eleven designs for the Overrun Countries issue. Two countries were omitted from the series — Asserta and Korea. Poland was the flest of the designs and in my opinion, the most collectible eachet of all the first day eachets produced for this issue. Bronesky-Risko was to one of two companies producing thermographic suchets for first day covers for collectors. The Bronesky-Risko artwork was sophisticated and well thought-out, compared to much of the control graphics, which lookederadely executed, lacked creativity, and had boring themes The few exceptions were Cachet Craft, L.W. Staekle, Fleetwood, and of course, the hand-drawn and hand-painted Dovotty Knapp covers, which were in a class of their own.

Thermography is also the name of a post print process that is achieved today using traditional printing methods coupled with thermography machines. Thermography machines consist of three excitons with a through conveyer. The first section applies thermographic machines. Thermographic trains, to the substrate (paper). The areas selected for raised printing are printed with stow-drying inks that do not contain depens or hardeness so that they remain west during the application of powder. This ink is dried and hardened later during the heating process. The second section of the process is a vacuum system that removes excess powder from animized areas of the substrate. The third vection of the process conveys the product through a radiant oren where it is exposed to temperatures of 900 to 1300 degrees. Patronbell. The heating process takes or the order of 2.5 to 3 seconds. The substrate (usually paper) has a peak in IR absorption at the wavelength used. Through conduction from the paper, the powder temperature rapidly increase and starts melting. When the process is correctly adjusted, the center of the largest filmed areas reach sufficient quality level as the product exist the heater. The melted ink then solidifies as the product cools. Thermography is a low-cost alternative to cognized embossed printing.

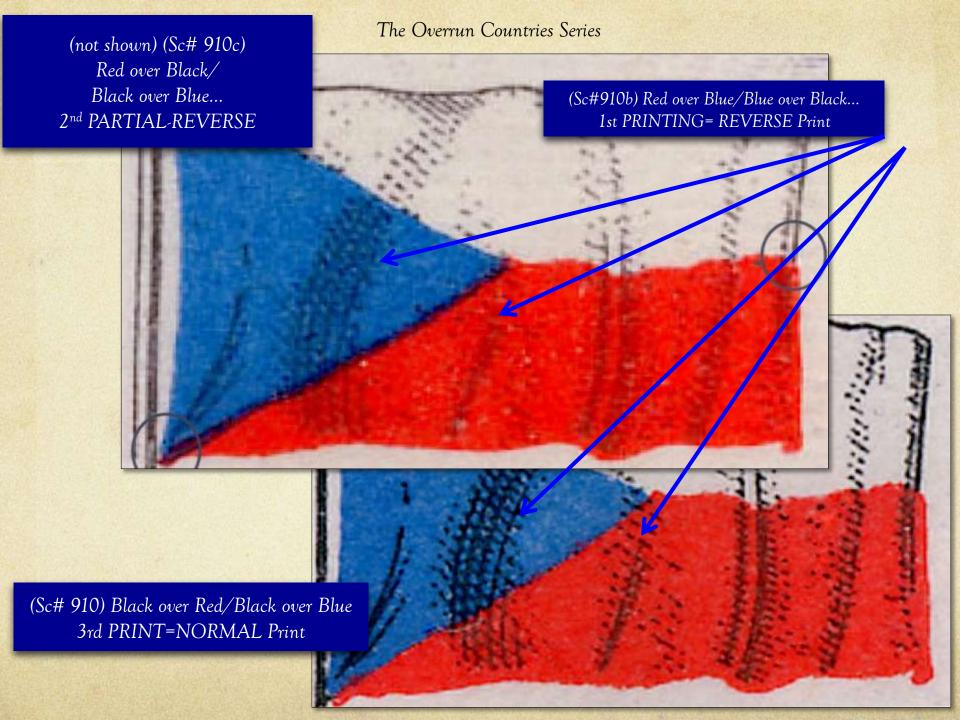
First Printing: Bright Red Ink / Black Ink Error Print Sc# 909



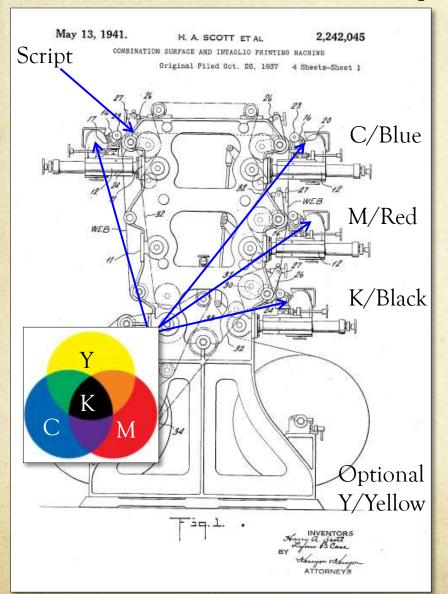
Chicago, III. June 22, 9-AM, 1943

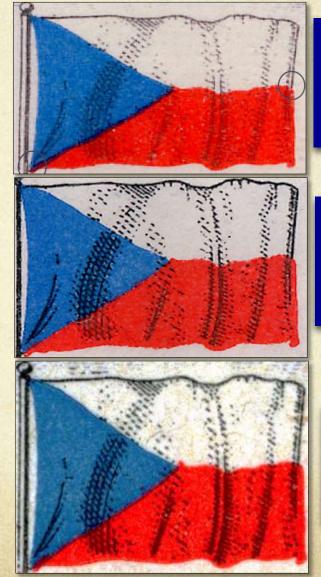
2. Fighting over Poland wasn't limited to the war front. The F.D.C. ceremonies started and so did the fighting. Fists flew between two Polish groups who had competed to hold the Poland F.D.C. Ceremonies. Police were called!

The Ceremonies were stopped and Chicago sales were were curtailed until order could be restored. A first in F.D.C. history. Sales were under expectation due to the brawl.



ABNC's Inter-changeable Engraved & Rotary Multi-Color Printing Press Was a Pre-cursor to Modern 4-Color & Specialty Web Lithography by 15+ years!





(Sc#910b) Red over Blue/ Blue over Bl<u>ack</u>

(Sc# 910) Black over Red/Black over Blue

> (Sc# 910c) Red over Black/Black over Blue

The Overrun Countries Commemorative Issue Czechoslovakia

Script Varieties of the Czechoslovakia Overrun Nations Issue (Sc#910 & 910b) ~ Continued

In 1943, the process of Phototypesetting (film negative type) had not yet been developed and would not be until the mid-1950's. So how was the country name (script line) be produced and printed under the flag: It was produced by a separate rotary Linotype plate. It was a separate plate because of the variance in color between the script colors and flag colors on cach sheet. Along with letterpress printing, Linotype was the print industry standard from the late 19th contury, into the 1970s. The name "Linotype" counts from the fact that the machine produced an entire line or entire plate of metal type. (Fig. 1 & Fig. 2)

By enlarging Fig. 1 (above) type slug it is easy to imagine how debris, ink build up, a





Fig. 2: Linstype type slag - side view,

inking, type-wear or a type-break would create the varieties seen on this and other issues.

Many of these varieties have been identified by philatelic researchers Keith Lichman, John Engels, "A Glass, and compiled by Loren C.

French, however their cause has never been identified until now. These marks, does, dashes, etc., have been invested as ink splatter varieties when they are accusally high cauting-points on Limotype plates. Remember the casting ridges shown in Fig. 3 and Fig. 4 when viewing the various plate varieties, errors and fly spec printing types illustrated throughout this collection.





CZECHOSLOVARIA



Complete limitype cauting ridge





Partial linotype custing ridge





Partial linotype casting ridge





Partial linotype casting ridge

High casting points cause problems and varieties galore.

The Script Line was a separate Ink Color and Printing Plate creating additional Errors, Freaks & Oddity varieties!

The Overrun Countries Commemorative Issue Czechoslovakia

The Script Varieties of the Czechoslovakia Overrun Nations Issue (Sc8910 & 910b)

The first print man of the Cardinalarable fram were made up of four plate; there color plate and one with the octif or text comprising a functin plate collid a "Kine plate." You can easily determine the first plate (see fig.) or from color is different from the flag color; this would change in later printings — on the line plate or fine color would become the same color as the flag.

For whatever remon, ABNC neems to have had problems with the line plates on their new presses, whether because of the initial type size, or the 4-ft pr fronter typeface; the F water script was a regular fare, mon-riel fant, in an unbelievedity small and hand-to-remain size. ABNC that problems with the line plates on all finites is some, Invited of making the type degree, ABNC appears to have varied the inoding (spacing) between the letters in the script and darkened the color to correct the problems. They also may have made one mechanical change; they may have gone from four plates to three plates, elusinating the line plate; inverposing the script into the red flag plates — will never know what happeared. Whatever ABNC did when the problems in daing us, collection can every with a farge group of collectible addition, font-face lending widths, color variations, mixing, min-shaped, inh-clagged or broken letters, and more plate-sid fly-upor trateties than a collective can mount on a page. In his book, Steve Lichtman illustrates were 3d different fly-upon converted in his collection.

Starting with the Line Plates variations, you'll progress through the plate arrors and constant enrieties. Then you will view, by outagory and type, a solvet range of fly-upec entegories arealishle to the collector.

First, Line Places come in two basic color variations: the early printings in Rose (Fig. 1 and Fig. 2), in regular and expanded leading typeface, and; the second color, or the later printings in Red (Fig. 2) and Fig. 4), in regular and expanded leading typeface.

First Printings

CZECHOSLOVANIA

Fig. 1. Rase, Regular Face Type



CZECHOSLOVAKIA

Fig. 2. Rose, Bold Face Type, Expanded Leading.



Easer Printings

CZECHOSLOVAKIA

Fig. 3. Red, Regular Face Type.



CZECHOBLOVANIA

Fig. 4. Red, Rold Face Type, Expanded Leading.



The Overran Countries Communicative Issue Norway

The Script Varieties of the Norway Overrun Nations Issue

The first print runs of the Norway I case were made up of four plaint; three value plaint and one with the script or test comprising a possible plaint control of "time plaint," thus can comity demonstrate early print runs, so the time plain incript, or frost color in different from the flag color; this would change in lesso printings — as the flag order; this would change in lesso printings — as the flag order; this would change in lesso printings — as the flag order; this would show the same color as the flag.

For whatever reason, ABNC continued to been had positions with the line plates as their new prevers, whether because of the initial type size, or the 4.5pt Fatera typeface; the Fatera veript was a regular fore, somewelf fact, in an anti-levelshy small and hard-to-road size, what has may have continued to their problems. Mother conditions in the New York more area during the probase of printing was hatter and winter shows normal and hamility may have caused problems with inking in times before air vonditioning and temperature control in press areas. ABNC had problems with the line plates in all districts insees. Instead of multing the type larges, ABNC appears to have varied the leading typesting between the letters in the script and districts insee. Instead of auditing the type larges, ABNC was not able to solve the problems and collecters came away with a large group of inflictible videlities, roler variations, mixeling, mixelupped or broken latters, and more plate wild fly-type varieties than a collecter or mount on a page. In his book, Steve Lichman Wastrains were 50 different line plate seniors, areas and for positions in his collection.

Souring with the Line Plates variations, you'll progress through the plate errors and constant rarieties. Then you will view, by extraopery and type, a select range of fir-spot (hickey) enterprise available to the collector.

First, Line Plates come in two heate volumerarisations: the early princings in Rose (Fig. 1 and Fig. 2), in regular heating typeface, and; the neural volum, Reight Red or the later princings, with minor variations in shadings of the Bright Red (Fig. 1 and Fig. 4).





NORWAY



Fig. 3. Ross Red, Regular Face Tree







Fig. 2. Deep Reight Rad Face Type.

Fig. 4. Deep Bright Red, Bold Face Type.



Distinct variations in Type permit position identification where no Plate Numbers exist.

The Overrun Countries Commemorative Issue

Czechoslovakia

Margin Marking Varieties

levakis is printed in the upper right-hand margin corner in black ink in the normal position of a plate number; there plate numbers issued for this commemorative issue. Instead, the country name replaced the plate numbers.

CERCINORIOVAKIA

vokia is found printed in what appears to the casual collectors as light or dark black ink, as illustrated above. Howt is an illusion caused by under inking, normally at press start-up after a plate change or re-start after press shut-down

ty seen in (Fig. 1) is a large black dush inside the second "C" of the margin name. This variety is consistent throughprinted in later printings. The second type variety (Fig. 2) appears on the "O" of the Upper Left pane and is an easy nguish an Upper Left pane from an Upper Right pane; the first "O" has a "bubble" at the bottom right, giving the

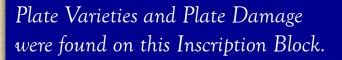




Fig.3: Small Deah Under Horizonial Roy in "H."

Figure 3 is a real "Fly Spec" variety appearing as a small dash under the horizontal bar of the "H" in CZECHOSLOVAKIA. This consistent plate variety can hardly be seen by the maked eye and is best seen with a 10X longe or a computer scanner! So, is Figure 3 (below) a true collectible plate variety? Some collectors think it is. Not in my opinion, So, is it? You be the judge...

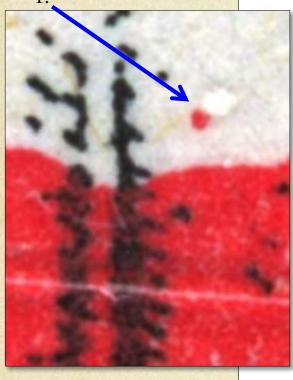


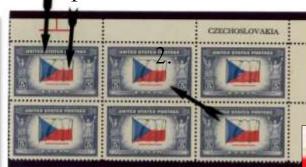


The Overron Countries Commemorative Issue Printing Varieties and Anomalies

> Czechoslovakia Sono 9 9350 Total Reverse Presing Blue and Bright Rul was Black

1













2. Blue Enlarged at 4500 dpl, and Bright Bod Enlared at 2400 dpl. 2. Enlarged at 1266 dpl. 3. Enlarged at 1200 dpl.

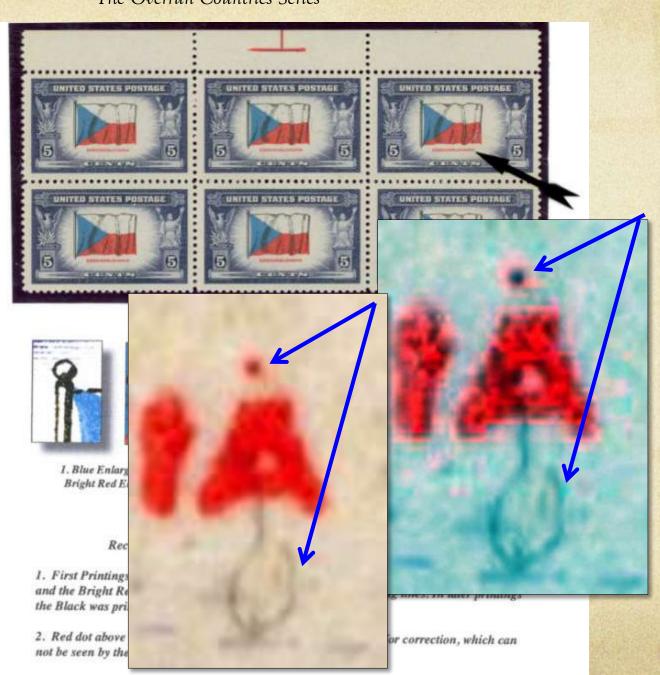
Recognized Printing Varieties or Anomalies in this Block Include:

- First Printings: Total Reverse printing where Block shuttings printed first and the Bloc and the Bright Red color printed afterwards covering up the shutling lines. In later printings the Black was printed over the Bloc and Bright Red.
- 2. The center stump in the top row of the above block shows corner of flag rounded off.
- 1. Red dot above red field to right vester of flag.

2

Shown is an extremely rare example of a Plate Correction noted on the film and transferring to the stamp but never made to remove the "dot" above the "A" on the Red Plate in the script line on this rare MNH margin block of Sc# 910b, in normal color and contrast blue to show markings.

Scott lists a single USED copy of a Sc# 910b for \$150, while a MNH copy is un-priced.



The Series has consistent plateable varieties.

Countries Series, Book 2, The Czechoslovakia Stamp And Its Varieties** 2015 by Steven Luchman.











UL 14 - Small dush at top of "K of CZECHOSLOVAKIA.





UL 15 - Small dush at top of "K" rame or UL 39.





in CZECHOSLOVAKIA.





L 38 - Small death of top of some as UL 13.





UL 39 - Small slanted dash at to of "K" name as UL 13.



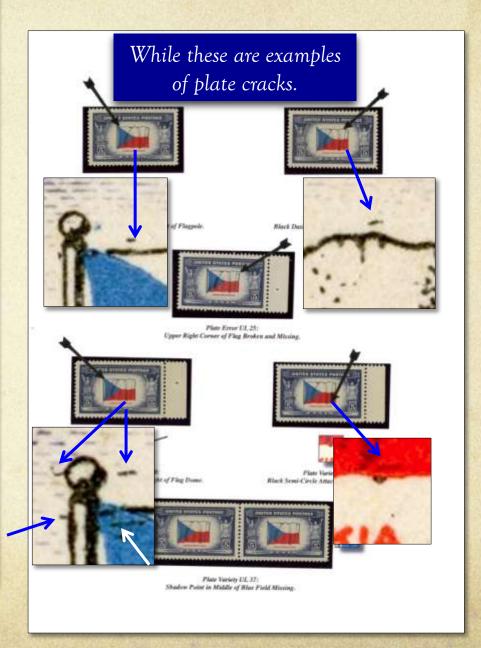


UL 40 - Small slunted dash at top of "K" in CZECHOSLOVAKIA.





UI. 46 - Red small Dat above "5" in CZECHOSLOVAKIA.

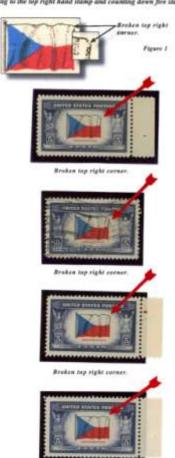


Broken flag frames are fun to locate.

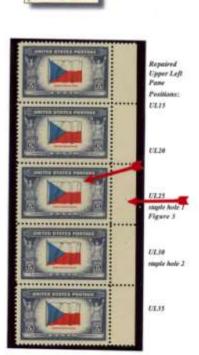
The Overrun Countries Commemorative Issue Czechoslovakia

The Flag Outline of the Czechoslovakia Overrun Nations Issue ~ 2

One of the most interesting early constant plate varieties is the broken flag variety found at position 25 on upper left panes; I say early plate as this error was corrected in later printings, after the after the original broken plate was worn and the entire black printing plate replaced (Fig. 2). On a full intact pane, position UL. 25 is easily located; look for two staple holes in the right hand side margin selvage — it will be the first or kop staple hole, (Fig. 3). Another way to locate the position on an intact pane is by going to the top right hand stang and counting down five stangs to row to stang 25.



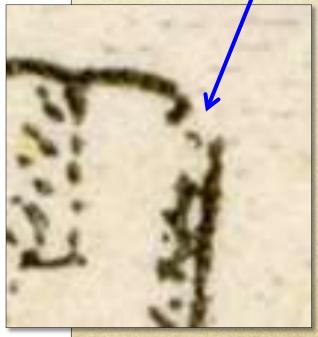
Broken top right sucaer.

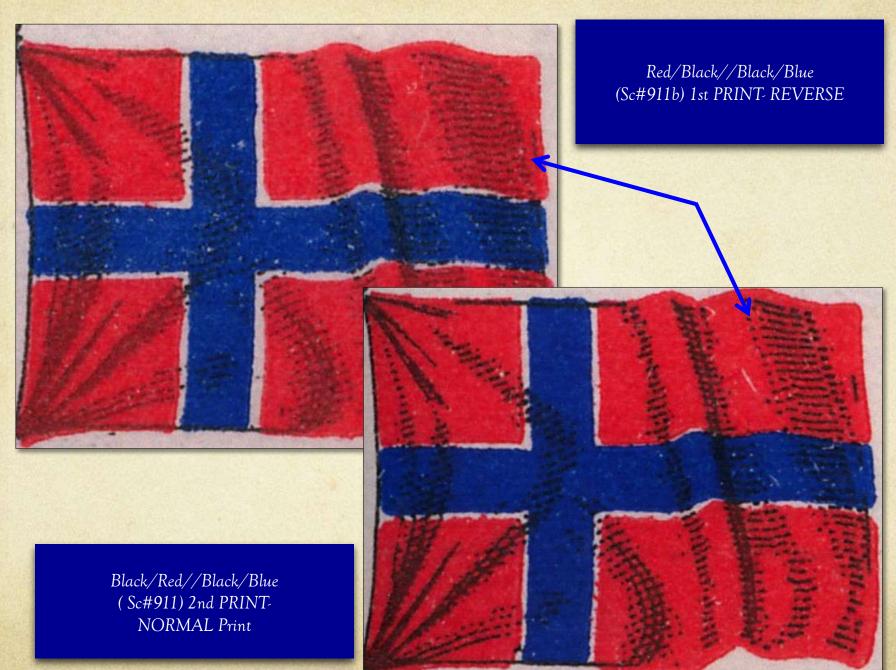


Repaired top right

Figure 2

The "break" was corrected on the second printing.





Distinct variations in Type permit position identification where no Plate Numbers exist.

here were

na plate numbers issued for this commemorative issue. Instead, the country name replaced the plate numbers. Norway is printed in what appears to collectors as light or dark black ink, as illustrated below. However, this is an illusion canned by under inking, normally at press start-up after a plate change, mechanical problems or maintenance.

NORWAY



There are three (3) plate varieties found on the Norway margin margins, one (1) variety on the lower right pane and two (2) on the left pane. The varieties are consistent throughout the printing of this issue. Type I is found on the lower right pane with three (3) black dots; one to the left of the "A" above the horizontal bar; the second and third at the left side of each spright bar of the "Y".

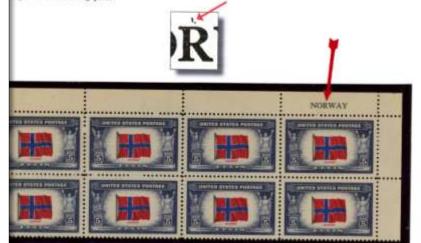




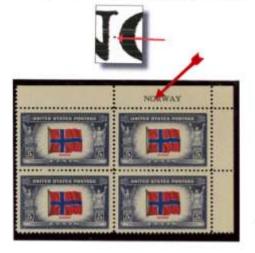
The Oversun Countries Commemorative Issue Norway

Margin Marking Varieties - 2

uriety Type II appears above the "R", with a vertical line and dot at the bottom, having the general appearance on L. This is found on the lower left pone.



eriety Type III appears as a black dash centered between the "N" and "O" and found only on the lower right panes, apw only approximately 10% of these panes. There is no premium value for any of the three varieties.

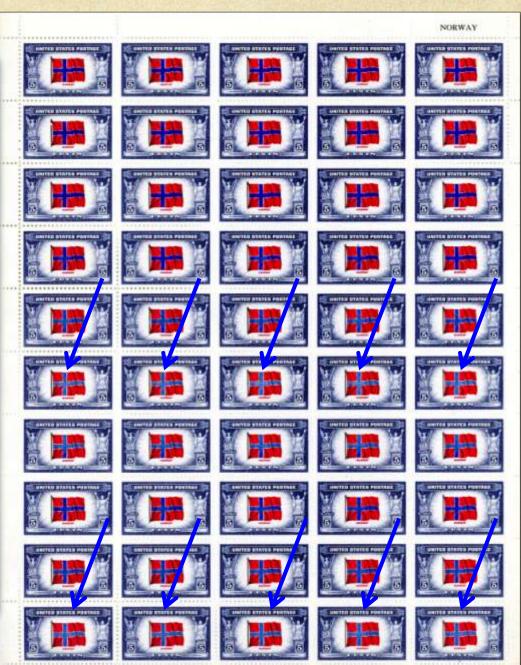


PRESS START-UP:

Uneven ink application is the result of a press shut down and restart. Ink application out of the ink pots is thick and uneven as it's being re-mixed and redistributed as the paper runs through the press.

Pressmen adjust color distribution as the press comes to "full color". Start-up sheets (like this) are normally deemed "printer's waste" – and are to be pulled from the print-run and destroyed.

This sheet was not deemed bad enough to be pulled by ABNC's Quality Control and destroyed.



Close-up of the mis-print ...

















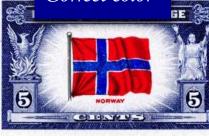
























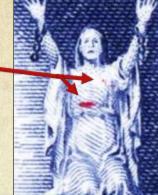
Misprints:

Black Top Ornaments of the Flagpole plus the end of the Blue Cross are seen partially printed on this 3x6 block.







































The Overrun Countries Commemorative Issue

Norway

Defective Flag Varieties





The two smaller blocks shown below are caused by "ink starvation" to the corners of the blue cross design. Ink starvation begins at the top edge stamp, and then shows at the sides, as the "starved" ink is not distributed thru the ink troughlfountain so the plate is starved of ink. This should will be found and corrected by the Pressman or Foreman during the periodic pulling of press sheets for mandatory press checks and will be corrected while the press is running. In severe cases, the press is shutdown if the ink wellithrough is clogged. If not corrected in early stages, the problem will rapidly affect the image of the stamps, creating major errors resulting in stamps being pulled from the print-run and destroyed for "Quality Control" reasons. Sharp-eyed collectors, 70+ years on, are still spotting errors.









Double Impression Sc# 911a \$225



The Overrun Countries Commemorative Issue Norway

Splatter Varieties of the Norway Overrun Nations Issue - 5

Ink "Splatter" is extremely common on the NORWAY issue, due to the high Linotype type line, as demonstrated on this block of twelve. "Splatter" is a mischaracterization; what is being seen is a combination of a high-points on the metalridge line, a build-up of ink, dirt, and paper residue on, above, between and below the latters of "NORWAY" not being wiped-off the rotary printing plate, prior to printing transfer to the offset platen, by the a worn print plate wiper blade.







High Type & Splatter Varieties

Upper Left Plate Varieties

Upper Right Flag Pole Plate Varieties

The Overrun Countries Commemorative Issue Norway

Script Plate Varieties of the Norway Overrun Nations Issue ~ 4

The following constant plate varieties are those found listed in the following publications: "Engel's Fing Stamp Varieties Catalog 1945" *1945 by John H. Engel; in two articles of the "The Stamp Specialist" by H. L. Lindquist Publications "1945 and "1948 by Sod C. Glats; the "Encyclopedia of Plate Varieties" "1929 by Loven C. French for the Burvan Issues Acaciation, and; the "Overean Countries Series, Book J. The Narway Stamp And Its Varieties" "2016 by Keith Litchman.



UL1 - High poat on "N" of NORBRAY.





UL 25 - Dank at top of "N" and dot to "Y" of NORWAY.





UL 27 - "V" instead of "Y in NORWAY.





UR 30 - Rar over "RW" in NORWAY is high Linetype ridge.





UL 30 - Bur over "RW" in NORWAY is high Linotype ridge.





UL 37 - Dot at top left of "N" in Norways.





UL.39 & URIN - Box over "NORWAY" contend by high Limitype ridge.





UR 23 - Dut to apper right of "O" in NOWHAY.





UR29 - Left horiz har of "N" longer than right horiz har of "N".

The Overrun Countries Commemorative Issue

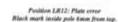
Norway

Flag Pole and Ornament Varieties - I

The flaggede is made up of two black vertical outlines; a vortical line representing the godes left side and thick vertical shadow line shows the right side representing the right side with shadow. There is a clear space between the left line and the thick shadow line on the up is a staff ornament, with shading in the right side exceeding a backwards "C" or left facing excuses mean. Print meistles found on flaggedes include: Instead point, encoded point, splintered point, arounded with stons. The majority of these varieties are considered fly sport varieties with little in on premium rules. There are eight place survives involving the flaggede shown helian.











Position LR34: Plate error Pole splinters Zaun from top, I am Long.





Position LRS0: Plate areas Block mark outside pole a Smn from top.



Postion LL21: Plate error Black mark in pole 1.75mm from top.





Position LL29: Plate error Two Black lines outside pole, a 5mm & 10mm from top.





Pusition LL37: Plate secure Two dasher leftside of donw; also 7 Sonn & Sonn from top.



Position LL43: Plate error Two deshes form triungle side of pole, Huma from tag.



Position LL-64: Plate error Diagonal line connects bottom left to bottom right outlines.

Engraved Frame Varieties

The Overent Countries Commonweative Issue Norway

Vertical Relief Line Extending Through Foot of "E" in "CENTS."

The variety has the second of three vertical relief lines between the "C" and "E" in "CENTS" extending through the hottion of the foot of the "E". This is a combinent variety and appears on the Poland and Carchintonshia Overran Nations Issues. It was also appear on later releases.









Blue Hickeys or Splatter in Letters

The print hickeys shown below are examples of priming defects caused by a particle of paper or other debris attaching itself to the printing false, blankes, gravere cylinder, or other image-carrying surface causing ink in appear. Blankets containing holes, depreciation, pits, imbedded debris or other gross surface irregularities may, as in this case, cause ink in appear in places where it was not intended to appear. Another cause may be "ink splatter" caused by the rotation of the entary printing cylinders while the press is in motion.









The Overrun Countries Commemorative Issue Norway

Dumaged Reliefs under Freedom - Right Side Pedestals.





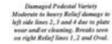


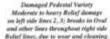






Danuged Pedestal Variaty Rollef danuge and repairs left side Line 1 and left side Oral; two muld breaks or right side out - normal danuge due to recer and cleaning.

















Dumaged Podestal Variety
Dumage to Pedestal canned by F&m
Technician, Picto Technician, or Pressman writing on the plate film or on the self, thin motal printing plate.

Danaged Pedestal Variety
Large break in Gred, buttom left, in
7-19 N-C'Clock pushlow; small breaks
at 3-and 9-C'Clock, plus; small breaks
starting in Reliefs.

Diamaged Pedestal Varieties: (La.) Favoign debris embedded into printing plate at LR podestal Relief, (Lb.) small bootsmain plate scratch - comed by tool, ring or fingermail, and (Lc.) worn-or brisken-off vertical Relief lines, due to wornandire classing of printing plates.

Similar type varieties appear throughout all thirteen issues!

Engraved Frame Varieties

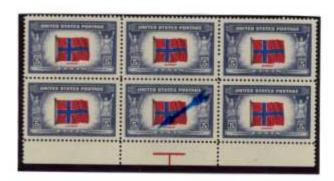
Scratched Plate

The Overran Countries Commemorative Essae Norway

Position LL48 - DAMAGED Plate Showing Scratched Frame and Relief.







Cause and Effect – Understanding Print Problems & Terminology

The Overrun Countries Series

The Overrun Countries Commemorative Issue

Norway

911 - Norway - Red Field Varieties - Offset Printing Problems -4

Understanding Rotary Offset Printing Problems and Terminology.

The cause of Offset Rotary Printing problems on stemps are illustrated on this page. What stamp collectors call revieties, errors and fly specs are really press problems. The most common examples of Rotary Offset Printing problems are highlighted with Pressmen's terminology and a description of the most common cause of the problem.





Press Problem: BANDING (White vertical/horizontal strenks)

A breakup of a smooth blend into stair-steps in a gradient (ink); also known as false contours; one dimensional, periodic lightness and/or volor variation; the sample shows while bands at the four origes of a solid red field. Could also be caused by too much blashed or print plate pressure.





Press Problem: PICKING

If link is two tacky, or if the coating on the paper is defective, bits of coating/liber are public from the paper's surface. This material adheres to the blanket and leaves a volum void or surface craster in the printed sheet where the publishme frat occurred.





Press Problem: PAPER MOTTLE

Muttle occurs when the ink lies unevenly on the sheet, especially in an area of uniform color, or eyani magenta ink trup, like a blue sky.





Press Problem: RAD TYPE REPAIR

A Linetype Operator error was poorly corrected by hand, creating this unusual looking impression of the letter "N".

(The variety is not a "double impression", as currently described by collectors...)





Press Problems: HICKEYS & NUMBER

A hickey is any particle (dert, dust, oil, etc.) contamination that sticks to the blanket or plane that transfers an imperfection to the printed page. Usually they are a donat effect and/or dots of esisting color. They are a pressman's nightmare.

Also an unexplained number that should have been marked-off by the Film Technician, prior to plate creation.





Press Problem: PILLING

Piling occurs when ink builds up on the blambet until it evontually lifts off a portion of the image or pulls the paper fibers or conting from the sheet. This can be caused by defective paper counting, wrong ink constitutes, inadequate film of fountain solution, improper framtain solution mix, excessive impression cylinder squeeze or klambet want that renders the blambet sticky.



PAPER PILLING

Occurs when a portion of the image is pulled-off the stamp. Cause: Bad paper, wrong ink consistency, excessive blanket pressure.



PRINT MOTTLING

Occurs when ink lies unevenly on sheet...

← (seen here in the Blue Cross)

causing an uneven blotchy color effect.



PRINT PICKING

Ink is too tacky causing bits of the papers' surface to be pulled away leaving a surface crater or divot in the paper

Wartime paper and a new press combined to create a high number of E.F.O.s' on the Norway Issue!

The Overrun Countries Series

911 - Norway - Red and Blue Field Varieties & Plate Flaws ~ 6





Print Variety: Plan Scratch 2mm Vertical scratch 2mm from hostom edge of flag. Problem would be corrected at press.





Print Variety: Print Hickey 2mm Hickey caused by dirr, grease, or oil on the Plate, in the lower Red field, I now from bottom right flag border. This would be corrected at Press.





Print Error: 277 Print Variety: Print Hickory 75mm Hed Plate flow unknown course on Multiple Print Hickies caused by dirt. Place, in the lower Red field, down from grease, or oil on the Place, including a 2mm diagonal hickey, 2mm above hottom. right-side flag border.





Privat Variety: Plate Scratch Print Variety: Plate Scratch 2mm diagonal Plate Scratch in Blue field Zenn diagonal Plate Scratch in Blue field Some Soon from right flag's edge. from right flag's edge. This would be corrected at Press. This would be corrected at Press. Lof 2 known copies. 2 of 2 known copies.





Print Variety: 727 J.25mm Red Plate flav unknown cause on Plate, in the lower Red field, I mm from bottom right flag border. This would be corrected at Press.





Print Variety: Print Hickeys. Multiple Print Hickies across entire flag caused by dirt, grease, or oil on the Plate, including a Imm x 2mm hickey in Red field. This would be corrected at Press.





Print Variety: Print Hickey 2.5mm Print Hickey caused by dirt, grease, This would be corrected at Press.

The Overrun Countries Commemorative Issue

Norway

911 - Norway - Red and Blue Field Varieties & Plate Flaws - 7





Print Variety: Print Hickey 1.75mm H x 1mm W Print Hickey cannot by dirt, dust or oil sticking to Blue Plate or Print Blanket couning missing color. This problem would be corrected at press.





Print Variety: Print Hickey 2mm H x 1.25 W peanut shaped Hickey caused by dirt, grease, or oil on Plate or Blanket, 4mm from right edge border. This problem would be corrected at Press.





Print Variety: Donat Hickey I mm donut-shaped Hickey caused by dirt. dust or oil sticking to Blue Plate or Blanket, 2mm from right flag booder. This problem would be corrected at Press.





Print Error: Film Tech Marks J Two Film Technicans Merks "\$" indicates "deere" & "replace"; refers to the hole in the film. The Film imposition number "2" should have on removed, prior to Plate hurn and creation.

Print Variety: Large Hickey





Print Variety: Print Hickeys 2mmW x 1/2mmH Print Hickies caused by dirt, dust or oil sticking to Red Plate or Blanket is 1/2mm from the right flag edge. This problem would be corrected at Press.





Print Error: "8-Ball" 1/2mm "R" in right Blue Field. Imm from right edge of flag. This number should have been masked-off the Film prior to Plate creation. This would error be corrected at Press.





Print Error: Film Tech #y Hole in Film corrected by Plate Technician placing a number "7" over top of a "6" to BII 1 of 2 known copies.

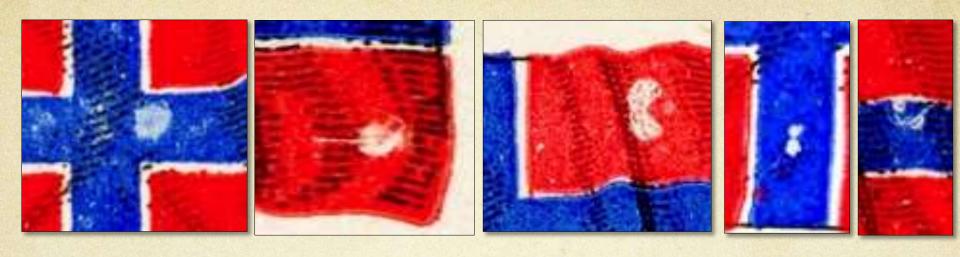




Print Error: Film Tech #s. Hole in Film corrected by Plate Technician placing a number "7" over top of a "6" to fill or oil sticking to Blue Plate or Press Blanket. the hole. This would be fully corrected at Press, the hole. This would be fully corrected at Press. 2 of 2 known copies.



Soun H x 3non W Print Hickey, directly in the or oil on the Red Plate, in the lower Red field. center of the Blue Cross, caused by dirt, dust Position would be corrected at the press.



PRINT HICKEYS (The Pressmen's Nightmare) PLAGUED THE ENTIRE ISSUE A "hickey" is any particle of dirt, dust, paper shard, oil, grease or other contamination that sticks to the print plate or blanket and transfers an imperfection to the printed stamp. These are oil, grease and dirt hickeys from 1mm to 3.5+mm.

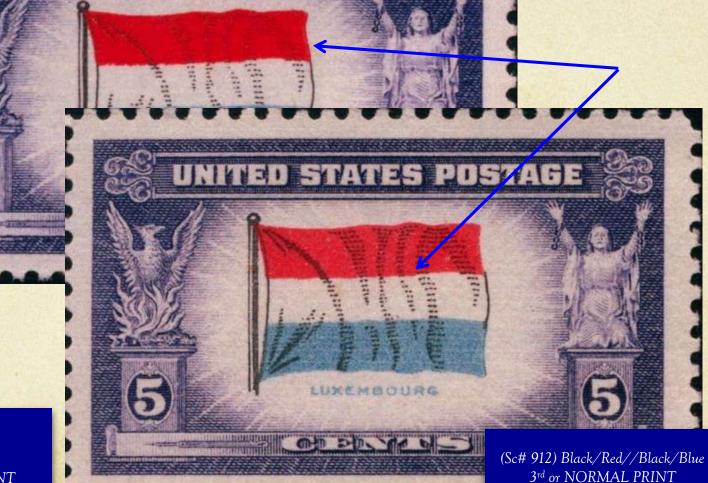


These are examples of "paper shard hickeys" and "ghost number

hickeys."

コンストコーシャン・ストラー・コーシャン・ハー・

(Sc# 912b) Red/Black/Blue 1st or REVERSE PRINT Unpriced



Not Shown: (Sc# 912c)
Red/Black//Blue/Black
2nd PARTIAL-REVERSE PRINT



Distinct variations in Type permit position identification where no Plate Numbers exist.

verrun Countries Commemorative Issue
Luxembourg
scription Blocks, With Registration Marks

LUXEMBOURG



PLATE VARIETY 3 ~ Upper Left Pane: Short L, with Double Nub, centered below vertical shaft of L; Blue splatter on L & U; the U appears X linked to U at top left, while the X is linked to E at the bottom; the R has group of outcrops that look like antennae, where the inside loop meets diagonal right leg, and; the G appears to have a small "crown" or "butterfly" sitting at the top point of the G. This combination of marks, splatter and outcrops appears only on Left Panes with a short L with double nub base.

The Overrun Countries Commemorative Issue

Luxemboury

912 - Luxembourg -- Blue Field Varieties: Plate Flaws, Print & Loking Errors and Hickeys -- 4





Domaged Print Screen/Plate:

Hale in print screen/plate, and/or defect in film was undetected prior to the printing place being created. The defeat created a blank spot where color should be present.





Plate Error:

Film or Plain Technician Error — blue film or plats written-on and blue plats burned. Plate made it to press with an anknown quantity of stamps printed with this orne.

Chaly reported copy (*





Hickory

Approximately Imms and hickey is seen on this stamp that was caused by dirt, oil or other debris on the printing plate or film.





Dry Plate Hickeys:

Under inking caused this 10mm row of higheys. This effect is normally seen after press start-up for shift change, press maintenance or plair change, while the press is being brought to full calm.





Plate Flow:

I mon vertical plate flav mid-center top in blue for helt portion of flag appears as numbers "33" or "333" stocked one upon the other indicating the possible plate-8.





Cut-Off Ruby Lith-8 pinx Splatter:

Cut-off film number remains on ruly-lish mank. Number "2" identifies order planteylinder for teal blue for this press net-up.





Print Feathering:

Ink drying on plane, rolls and plate edges results in sugged, feathered appearance shown where. The number "2" is seen on the edge of the flag; it identifies the planticylinder (\$2) that requires cleaning.





Massire Blue Splatter Field:

Approximately 8.5mm diameter desighant shaped hickey in apper middle red portion of flag, with plus two blue does on right wide of flag, 1.3mm and 3mm from bottom.

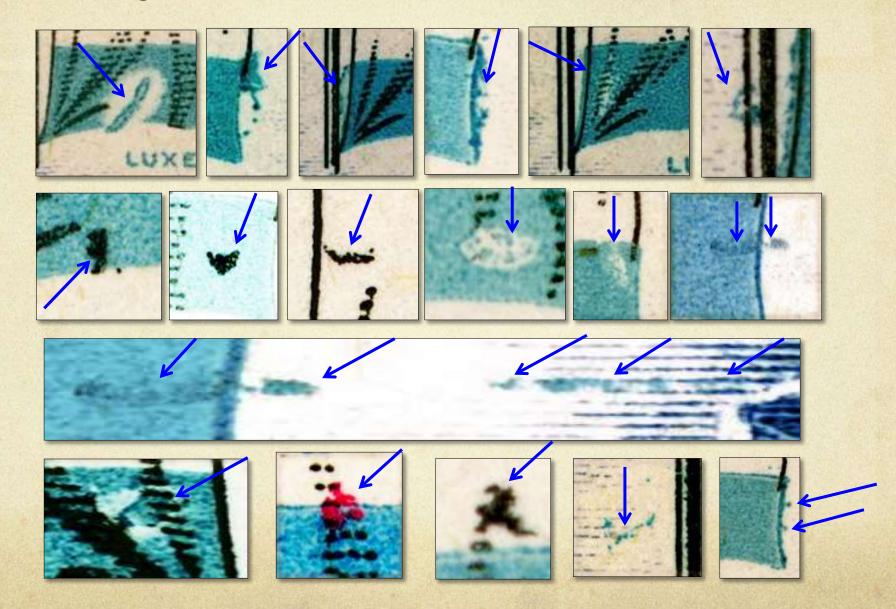




Blue Line of Type:

What appears to be a 18mm blue strock is estuably a line of operar listers and mandows remaining from the bestum of the flag to the base of Liberty's chirs; its meaning is unknown, it may be the initials of the plate augments.

Luxembourg Blue, Red and Black Plate Errors, Freaks & Oddities.



The Overrun Countries Commemorative Issue

Luxembourg

912 - Luxembourg -- Red, & Blue Field Varieties: Plate Flaws, Print & Inking Errors and Hickeys -- 3





Dawaged Red Printing Plate. This plats flaw would require the press operator to stop the press and order a new red plate.





(1) Dirty/Feathering Printing: Ink drying on plates/rolls, patterns and plate edges resulting in ragged, feathered appearance; (2.) Hickeys canned by diet on plate or paper, (3.) Pinholing in sollid color caused by poor ink streasity or dist or all in ink.





Plate Rub-off Code & Pinholes: Multiple hickeys and pinholes across entire top red field. The large hickey in the lower left corner of the red field may have been a Red Plate "rub-off" code #11, that was not completely rubbed-off.





The Oblunged shaped bickey, along center

top edge, near white top border of flag, is caused by dirt or oil on the printing plate or paper surface.





Hickey & Pinheling: Here "Pinheling" is the appearance of small holes or voids in the solid print area. The Ink fight to form solid, continuous film. The hickey is identified: pinholes are caused by paint viscosity.





Plote Flow: Imm vertical flaw mid-center top in red portion of flag appears as numbers "I3" stacked one upon the other.





Hickey & Finholes This printing hickey or error appears to include a symbol "6" at the contex.





Hickey & Blue Splatter: Approximately 0.5mm diameter downer shaped hickey in upper middle red portion of flag, with plus two blue duty on right vide of flag, I Seem and James from bottom.





Plate Rub-off Codes & Pinholes: Blue and Red Ink pinholing; pinholes secur when a print plate is contaminated with oil or diet. Blue Plate "rub-off" code #22, that was not compliately rathful-aff.

The Overrun Countries Commemorative Issue

Luxembourg

912 - Luxembourg ~ Red, Blue and Black Rub-Off Numbers - 3





Red #3 ERROR & Black #6:

These correction numbers were used to indicate areas to be corrected in Prepress by the Film Technicius, prior to plate creation. The numbers were to be removed after correction.





Red #8 ERROR & Black #6 Correction: These currection numbers were used to indicate areas to be corrected in Propress by the Film Technician, prior to plate creation. The numbers were to be removed after correction.





Red 83 correction numbers and film remnants from photo musking film used to mask-off and create red portion of fleg. These resembnts & number were to be removed in Prepress Dept... prior to plate creation.





Red #3 ERROR & Black #6:

These correction numbers were used to indicate areas to be corrected in Propress by the Film Technician, prior to plate creation. The numbers were to be removed after correction.





Red "8" ERROR: Red "8" film error, missed by both the Alm and plate technician, was carried over to the plate/cylinder 48 creation and

final stamp printing.





number were to be removed in Propress Dept., correct errors on line 83 and 89 on the Block Him. prior to plate creation.





Red #3 ERROR & Black #6:

Their correction numbers were used to indicate areas to be corrected in Propress to the Film Technician, prior to plate creation. The numbers were to be removed after correction.





Red "N" ERROR:

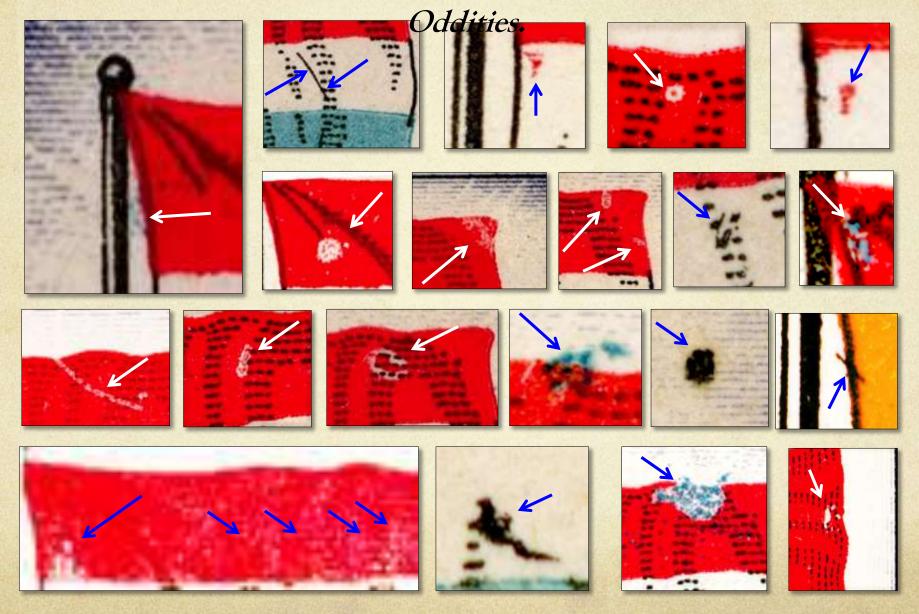
Red "8" film error, mixed by both the film and plate technician, was curried ever to the plate/cylinder #8 creation and final stamp printing.





Black #3 & #9 & Red #3 Correction Numbers : Red #3 correction numbers and film remnants. Red #3 correction numbers and film remnants from from photo masking film used to mask-off and photo mosking film used to mask-off and crease red errate red portion of flag. These remnants & portion of flag, while the Block 1) & Pl indicates to These corrections, remagnity & numbers were to be removed in Propress Dept., prior to plate creation.

Luxembourg Blue, Red and Black Plate Errors, Freaks &



Cause and Effect – Understanding Print Problems & Terminology

Luxembourg

912 - Luxembourg - Red Field Varieties, Plate Flaws and Hickeys

Hickory - What Are They?

A hickey is any particle that sticks to the blanket or plate that transfers an imperfection to the printed page. Usually they are a dot with a ring around it. Sometimes they are just a dot of missing color. In any case, there is missing image. Whether it is around the dot or the dot itself that has not image. I'm sucre that could only make sense to a pressman!

Sources Of Hickory

In my years in printing on sheet fed, heatset and coldnet web presses, most of the time a hickey will come from the following sources: Paper, Ink, Oil, Dust in the environment.







1/2mm Hickey, 9mm from right side of flag appor. I mor above white field.





Plate Hickey: I mm Hickey, apper left pecition in flag-





Damaged tip of flag.





1/2 mm Hickey, upper right portion of flag.





Multiple Hickers: Seven Hickeys, the largest appx 1/2mm in the upper left portion of the red flag.





Plate Variety: UL-29 Small indentation or googe of the red mask on right side of flag creates this variety.

The Overrun Countries Commemorative Icase

Luxembourg

912 - Luxembourg - Red & Blue Field Varieties: Plate Flaws, Print & Inking Eccurs and Hickers - 2.





The smal hickey is seen on this stump that was raused by dire, oil or other debris on the printing plate or film.



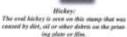
Dirt, all or other debrie on the printing place or film counted the hickers seen on this stamp.



Scratched Plate: The mark seen on this attomp is a plate scrutch coused by a metal tool like a screw driver or helt buckle sergiciting the print cylinder or a scretch on the image film being transferred to the printing plate.















ing plate or film.



Rod Splatter: Red splatter creates a striking error on the white and test flag where it was never intended.





Aline splatter creates a unique pattern error next to the Nagpuls on the white burder.

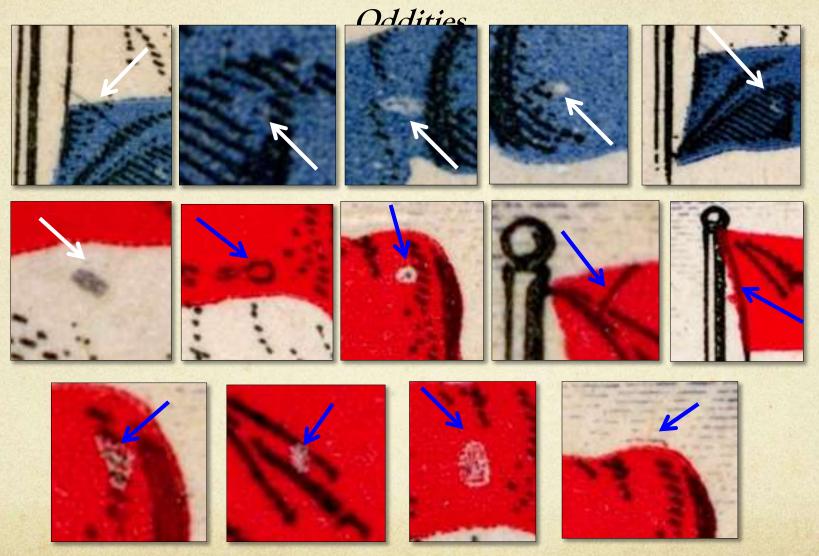


Large Doughout Hickey: eately 1.5mm dissector desighout shaped hickey is located in the blue field adjoining the flaggeds.



Trio of Small Hickeys: Forming a triangle pattern, this approximate I mon hickey competed of three hickeys located in the Mur field adjoining the flaggasts.

Netherlands Red, Blue and Black Plate Errors, Freaks &



Wartime metal shortages

- + Wartime paper
- + Extra small script = E.F.O.s for Collectors!

Hroken Type and Script Varieties - 6





Mispelling Variety: Type Errors!! "LUKEXBOURG" Also: repaired "B" and "G" with "B" inside indicating point size.





Damaged & Repaired Type Variety: Damaged: "L", "X", "E", "U". Repaired: "M" & second "U".



Mispelling & Dunuged Type Variety: "LUXENBOURG" Abov. Bont "L" & "X"; "E" with "x"; and a "G" with a "8" inside, indicating point size.





Mispelling Error and Damaged Type Variety: "LUXENBOURG" Dumaged: "X", "E" "B" and "G". Repaired: "E" and "G".





REPAIRED TYPE - 8: Damaged "R" with hyphen repair,



DAMAGED TYPE - "G": "G" with diagonal line.



Mispelling Variety and Damaged Type: "LUXENBOURG" Damaged: "X", "E", "R" A "G".



Type Variety: "A" everprinted with "P".



TYPE "G" with Number: "G" with number "h" incide.

The Overrun Countries Commemorative Issue Luxembourg

Script Plate Varieties of the Luxemboury Overrun Nations Issue - 4

This is a continuation of the fifteen (25) constant plate varieties are found on Upper Left and Upper Right Panes.



The Overrun Countries Series



URI6 - Top of Letters "L" & "U" level) buttom of Let "L" higher than bottom of the hottom of the "U"; Bottom of the "E" is higher than the bottom of the "U".





UW 30 - Small hook on the buttom of the "M".





UR 36 - Bottom corner of "L" is rounded.



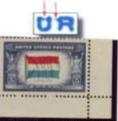


UR 37 - Newall "L" sitting slightly higher than balance of script.





UR-45 - Partial diagonal line from hattum leg of "H" to left side of "G".



top of "U"; spor left side of "R".

Additional Scipt Varieties





Dirty Type: "X" filled in by diet. now looks like letter "K".



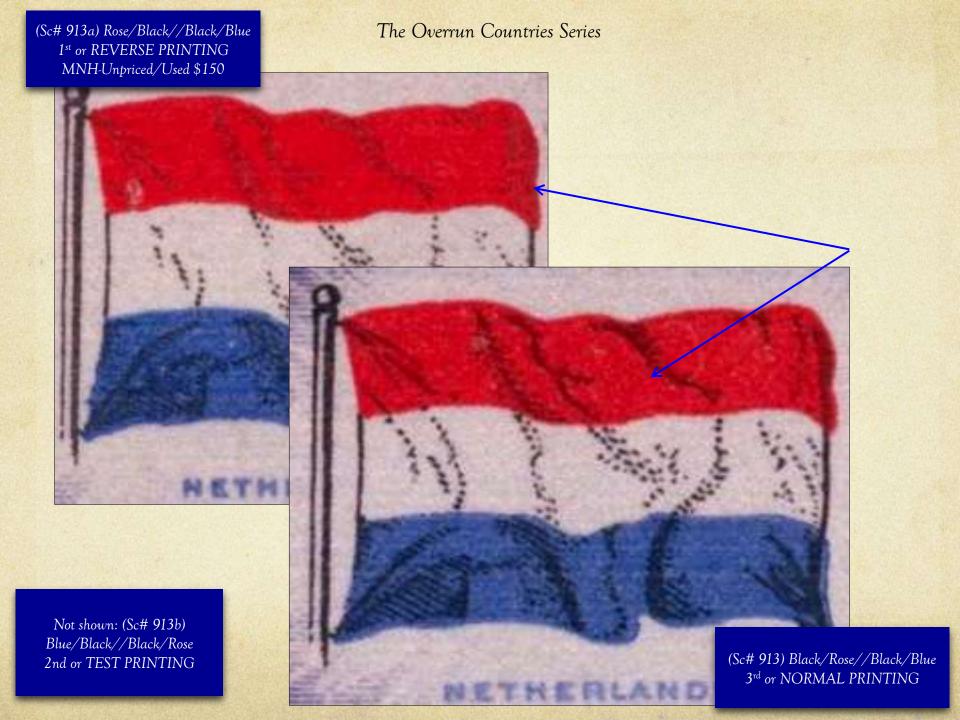


Broken Letter: "M" new appears as "N".

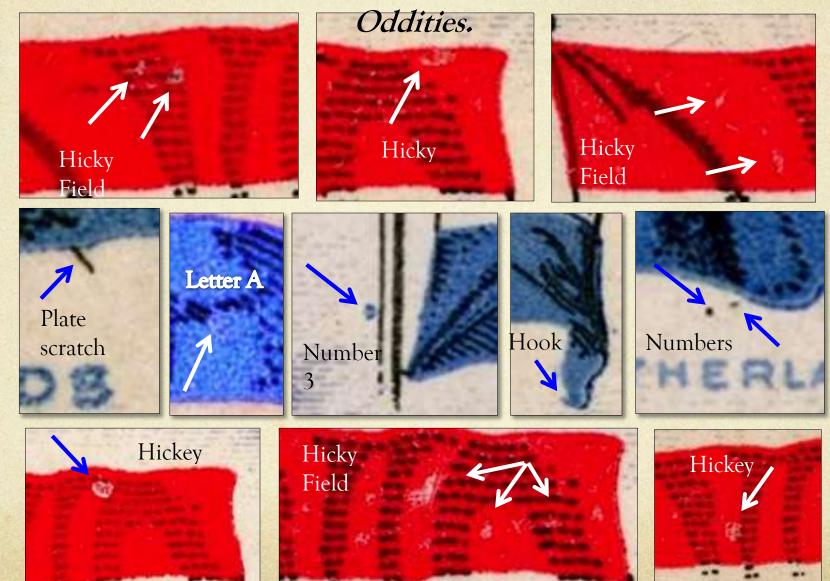




Unsunal Letters: Dots inside "R" and "G".



Netherlands Red, Blue and Black Plate -- Errors, Freaks &



Distinct variations in the Margin's Type permits position identification where no Plate Numbers exist.



Fig. 6a. ~ Lower Right Pane Bottom Where Right Foot of "A" Has Line Extending to Bottom Left Foot of "





Fig. 6b. - Lower Left Right Pane Where the "A" and the "N" Do Not Touch.



The Overran Countries Commemorative Issue Netherlands Inscription Block Varieties



Fig. 7a. - Lower Right Pane Bottom Where Right Panes Have Thick Connecting Line Between "N" and "D".





Fig. 7b. - Lower Left Pane Bottom Where Right Panes Have Thin Connecting Line Between "N" and "D".



Again, Wartime metal shortages

+ Wartime paper

+ Extra small script = E.F.O.s for Collectors!

Linue

ities ~ J

and identified in the following publications: f the "The Stump Specialist" by H. L. Publicaaren C. French for the Rureau Issues Associaetics" "2016 by Keith Lischman.









Position LR-02: Broken type -Buttom of right vertical leg broken,

Panition LR-14: Broken Type -Left foot of second "N" broken.

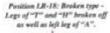








Position LR-17: Poor casting -Both legs of "R" broken and Deformed "5" with diagonal line.











Position LR-29: Unclean casting -Lump on right side of "R".

Position LR-35: Unclean easting -Thin line connects "L" and "A".

The Overrun Countries Commemorative Issue Netherlands

Bent, Broken, Worn and/or Dirty Script Plate Varieties - 4

The following six (6) plate varieties are new varieties identified in the "Overrun Countries Series, Book 5, The Netherlands Stamp And Its Varieties" "2016 by Keith Litchman. These varieties represent script that it bent, broken, dirty or so worn as to make it almost impossible to read the name "NETHERLANDS."





METHERLANDS



"METHERLAKOS"

"METHERLANDS"









"METNERLAKOE"





"NRTNERLANDS"





"M K T M K R L A W D S"

"METHERLAHOS"

I examined one sheet coding script problems based on four criteria:

1. Damaged/Broken; 2. Repaired; 3. Bent, or; 4. Dirt Clogged.

Bent, Broken, Repaired, Type-Corrected-at-Press, and Dirt Clogged Script Varieties ~ 2a

I AR

Bent, broken, repaired, type-corrected-at-press, and dirt-clogged Script varieties are found on the Netherlands issue, due to the nature of the base-metal used for the printing plate and the poor quality paper available to printers during WWII. By the Netherlands Issue, ABNC was able to over-come problems the high-points on the metal-ridge line found on the Norway Issue, however the build-up of ink, dirt, and paper residue within the small type continued to plaque the "NETHERIANDS" script of the rotary printing plate, prior to printing transfer to the offset platen, due to worn print plate wiper blades. This sheets' position on the printing plate is believed to be the Lower Left. (Top Half Sheet Shown.)

CODE EXPLANATION: 1. Damaged/Broken script. 2. Repaired script. 3. Bent Script. 4. Dirt 'clogged' script.



The Overrun Countries Commemorative Issue Netherlands

Bent, Broken, Repaired, Type-Corrected-at-Press, and Dirt Clogged Script Varieties - 2b

(Bottom Half, Lower Left Sheet Shown Below ~ Top Half of This Sheet Presented on Previous Page.)

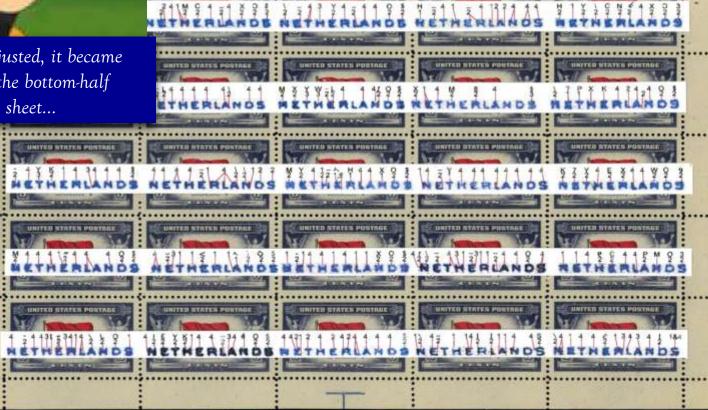
N: 1. Damaged/Broken script.

2. Repaired script.

3. Bent Script.

4. Dirt 'clogged' script.

As my eyes adjusted, it became easier to do the bottom-half of the sheet...



These are Lower Left & Lower Right Plate Varieties unique to the Netherlands Issue.

untries Commemorative Issue Netherland

hade Lines Varieties ~ 2

The three fields of the Netherland Fing are mode-up of the: Red (up), White (middle), and Blue (bottom)bands. The fields include lines, dots and dashes and include a wide number of varieties and errors seen in this issue. There are fifteen (15) identified plate variations found on the flag. The following six (6) varieties are found on the lower right pane.



Cracked Plate Variety: LL-03
Two horizontal dashes across white field
indicating cracked plate.



Black Det Variety: LL-04 Large black dot in upper right corner of red field.



Film Technician's Mark: LL-12 1. Black plate error: horizontal eight. 2. Film technician's mark indicating delete item in black film above.



Plate Scratch: LL-13

Film Technician's black plate correction number for mark to be deleted.

Error Line Variety: LL-36

Imm line, 1-5mm from left side of flag edge, extending into white portion of flag field.



Shade Linc Variety: LL-38 A 0.5mm squiggle at top right corner of red field 10.5mm from flagpole.



Plate Technician Number: LL-38 Film technician's sideways "8" used to carrect black plate error.



Shade Line Variety: LL-39
Plate scratch 0.75mmL x ImmH appx
10mm from flagpole.



Shade Line Variety: LL-48
Film technicism's mark inidenting area to
be corrected on black plate - missed!

The Overrun Countries Commemorative Issue Netherland

The Flag Shade Lines Varieties - 2 Lower Right Pune

re xix (6) identified plate variations found on the flag. The following xix (6) varieties are found on the lower right pane.





Black Plate Variety: LR-II Diagonal line, top right corner of Red field near flagpoie.





Red Plate Variety: LR-16 Flim Technician's "rub-off" correction code not removed.





Black Plate Error: LR-20 A 0.5mm black plate error extends from blue feild, 1.25mm above "\$".





Black Plate Scratch: LR-23 Apprz. Imm Black plate scratch extends across flagpoie into blue field.





Red Plate Variety; LR-32 Film Technician's "rub-off" correction code not removed.





Black Plate Variety: LR-33 Black dash lower left corner where flag outline meets red field.

Postally used examples form an interesting collection

memorative Lieux

Norway

Postally Used Norway Overrun Countries Issue

Five cents paid: the one nunce international surface letter rate to UPU cauntries, from October 1, 1907 until Nevember 1, 1955. When domestically used, the stamp was combined with other stamps to make up higher rutes.



First Class Machine Cancel. First Day of lines - July 27, 1943



First Class Mail Machine Cancel: Seven Wery Line Killer:



First Clien Mail Machine Cancel: "Buy War Savings Bonds and Stamps"



Double-Oval Blank Dumb Killer for Registered and Certified Mail.



Rectingular Box Handstomp for Second Class Mail (larger P.O.). 3rd & 4th Class Mail (Sail P.O.)



Double-Oral Lettered Killer for 3rd Claye & 4th Class Purcel Post.



Hand Roller Concel: 2nd Class, 3rd Class & 4th Class Parcel Post.



Dupley Handstonp for all classes of mail



Rectangular Box Hundstonp for Second Class Mail (larger P.O.), 3rd & 4th Class Mail (Sml P.O.)



Rectangular Box Hundstomp for Second Class Mail (larger P.O.). 3rd & 4th Class Mall (Sml PD)

The Overrun Countries Commemorative Issue Netherlands

Postally Used Netherlands Overrun Countries Issue

Five cents paid: the one vance international surface letter rate to UPU countries, from October 1, 1907 until November 1, 1953. When domestically used, the stump was combined with other stumps to make up higher rates.



30mm Duplex Circular Datestamp with 8-Bar Numerical #1 Killer STATESVILLE, N. C. - MAR 27 630PM 1946.



55mm W x 18mm H Repeating Roller Cancel 2nd, 3rd & 4th Class Mull Killer ROCHESTER, N.Y. (14).



First Class Mail Machine Cancel with Seven Wavy Line Killer.



First Class Mail Machine Concel with "Buy War Savings Bands and Stamps" Killer.



First Class 40mm Circular Datestong (SP)RINGFIELD, (ILL.) SEP 13, (1947).



Rectangular Box Handstamp for Second Class Mail (Larger P.O.), 3rd & 4th Class Mail (Small P.O.) OSBORNE, KANS.

Duplex Circular Datestamp

with LimmW x 33mmH

10-Bar Ellipiteal Grid Killer.



55mm W x 18mm H Roller Cancel 2nd, 3rd & 4th Class Purcel Post CINCINNATI, OH.



DUBOIS, PA. SEP 25 2PM 1942



30mm x 20mm Double-Oval Double-Oval Blind Muste Killer.



Moum Duplex Circular Datestamp with 8-Bar Numerical Killer LOS ANGELES, CALIF.

Precancels on this issue are hard-to-find and seldom found on cover. They should be considered "favor" cancels. These commemorative issues were not suppose to be precancelled!

The Overrun Countries Commemorative Issue

Poland

Poland Issue Precancelled With Handstomp Devices

Rabber handstamps were first designated as Ivan 501 on the list of pustmaster supplies. In 1912 (when the electrotypes, the designation was changed to Ivan 742, but when the change was made back to reliber hand. 1978, no change was made in the term number. These were line tienes on the List of Supplies available to p mates? For presentables assume.

Item 10th is no electrotype plate, properly bashed and manusci, staned as postumators for procureining 2000. by betweeners printing, 20 first apparent in the bids for 1918, but no award was made that year, or in 1919 of also an this into most Printillin Baser Company, New York, N. Y., who provided electrons in the department of and 1924. For eccord of award was found for PT 1925, but District Electropyse Company, Newtonik, Franci, print 1926 determine 1929, which where were makeful by Printings Electropyse Company, Orderloth, Franci, Printilling 1929, which were washeful by Printilling 1920, which were flashedgrap, Dr. 19

No contract security for electrolype plates we're made prior to the spring of 1921. Under the sprine employment when an execut is not made the current contractor continues to perform. It became excessive to disco for way, in order to complete the record.

Turned out to be the Government Printing Office, which set the type for and produced the first electro type though no formal forgreeness is the arrangement remains in department film the information was confirme employees of the Government Printing Office and the Continuent Printing Office.

(NOTE). Like the Scott Contingue, the Prevaned States Society has directoped a unique numbering system samples switch of derivat and designs of prevaneds and by nations U.S. Post Offices were the years. This mail in the description before is identify the concelling devices and to prevance the Federal Overron Const.



WHITTIER, CA.
Type 5-703
Wide Hundhold Electro Device with Lines
Norvew 2-5-me block caps;
Tem between tens and caps.



OSCEDLA, IND.
Type R-621
Bulber Handstopp Device
Tren in hold 2 from block cope;
state in light-fored, slight-neight 2 from cope.



SWANTON VT.
Type Li HS
Wide Handhold Electro Derice with Lines
Nature Sam (14th block cape;
2mm between toon and eater
(L-Land Derice; made before mid-191) when
put of them had been from made devices.

The Overran Countries Communicative Issue

Czechmilovakia

Conclosiforation forms Precuncelled With Hundstamp Devices

were first designated as lives 501 on the list of pentimeter engilies. In 1912 (when the change was made to hand gention was changed to lives 762, her when the change was made hack to rather hundratings in the middle of made in the lates number. These were line lates on the List of Tagglies available to pentimeters spreifically designed to change.

sage place, projectly harded and monated, leaved to postmosters for presumeding 2500 shoots (or many) of shoots.

It first appeared is the bilds for 1816, but an execut was made that year, and 1819 to 1815, but 1825, but 1826, but 1827, but 1827,

gia, the Priviated Stamp Society has developed a using a marketing system to as more of access and division of prevenents used by remone U.S. Pac Office were the years. This "This description below to identify the naturaling devises used to premovel the Pulmid Oversus Course; beautifully



PAULLINA, KIWA Type 3-712 Humbhold Electro Metal Desire Narrow 2.5mm blank cape; I Jima balance to many and all



HOOPER BAY, ALASKA Type 5-754 Hundheld Electro Mend Device Combined 2.5mm block age.



INCANTO, CALIF.
Page 5-729
Hundhold Electro Mand Device
Narrow 2 Sams Black cup Intern.

Handle Comb

The Overrun Countries Commemorative Issue

Norway

Norway Issue Precascelled With Hundriump Devices

Robber hundringen were first designation at from 100 on the list of positionates ongelies. In 1935 (when the change was reade in hund districtory, the designation was changed in Frem 1922, but there the change was made bank to relaber hundrings in the siddle of 1975, no change was made in the first number. Please were that them a set the Line of Regularie variable to a substantiers grantfully designated by a presentable grantful was a first 1981 to an electrostype plan, properly backed and manuful, storage to substantiers particularly designated by a presentable grantful was a first to an electrostype plan, properly backed and manuful, storage of presentable grantful was a first to a presentable grantful was a first to a first

Like the Scott Catalogue, the Presenced Stoney Society has developed a unique numbering system to segment and define the complex service of devices and design of presented used by various U.S. Past Offices were the years. This "Favor & Type" System is used to the description below to should be convertible devices used to present the Normay Correst Contests to the



WHITTER, CALIF
Type E-379
Hundheld Butter Device
Cop letter Janu H; L5mm lars, Home spec



EATON, IND. 3)que 5-700 Hamiltold Electro Medal Device Sortfel 2,5mm sup letters.



HARTLEY, IOWA Type 5-788 Mandheld Electro Metal Device Names 2 Sum Black can below



CLARK, MO Figur 5-716 Handhold Electro Metal Device Scrifted 2-home cap inters



CLINION, WIS.
Type 5-729
Handbold Electro Mond Device
Neuron 2.5mm block cape.



CLINTON, WIS.
Type 5-729
Wandbeld Electre Metal Device
Noorrow 2.5mm block caps.

First Day Covers were created by many



Anderson cachet. Cachets come in blue, black, and red.



Arteraft cachet.



Farnum cachet.



Ioor cachet.



Jacques Minkus cachet.



Grimsland cachet.



Crosby cachet.



Poppenger cachet.



Fleetwood cachet.



Goldstein, designed by Knapp.



Staehle cachet. This cachet was used on all stamps of the Occupied Nations.



Mae Weigand cachet.*



Dorothy Knapp cachet. *

Beware of modern day creations

-- MANY Designs are being
created on Laser Printers to
deceive FDC collectors and sell
for up tp \$200! Each!!!

In period commercial cover usage

"5¢ Rate"

54 (1/2 oz.) International Surface Letter Rate October 1, 1907 until October 11, 1953.

> 5q Poland Overrun Countries (Sc# 909) Solo Usage

This cover demonstrates a solo usage for the U.P.U. international surface letter rate to Africa.



LONG BEACH, CALIF.
JUN 26 1:30 PM 1943
TO
MARRAKECH, FRENCH MOROCCO, NO. AFRICA

The stamps are concelled at "LONG BEACH, CALIF," by a 30nm double circle cancelledon. And while this cover bears a 30nm dayles, at the fir left under the cansor tape solicitate, "LONG BEACH, CALIF AR MAIL, JON 26 1-30 PM, 1943." The cover was most likely mailed at the Long Beach hisport and did not receive for Mail around. The cover lacks manual backstumps and was docketed when received on 16-September 1943.

In period "philatelic" cover usage

Norway

"3¢ Rate"

3¢ (1 oz.) First-Class, Letter, Surface Rate July 6, 1932, thru July 31, 1958 Court Intentionally Overpaid 2c for Communicace.

Se Norway Overrun Countries Issue (Sc# 911c-Reverse Print) Solo Usage

This cover demonstrates a solo wage paying single-weight (1 oz) Domesis: Letter Rate; overpaying the rate, by commentence by 3c! The cover could have been sent by U.S. Air Mall for a 6c Domestic Rate, however the matter dd not reads that cheice. The cover demonstrates the exact problem with this series of stumps and "why" the stamp was so unpopular. The mailing rate was overpaid 3c for convenience.

Clarence I frover

70 31 N. Jyler St.

Portland, 3, arigon

LITITZ, PA.
AUG 4 8AM 1943
TO
PORTLAND, OREGON

The machine cancellation on this cover is a:

INTERNATIONAL STAMPING MACHINE CO., Machine Specifications:

DIAL TYPE:	D	KILLER TYPE:	300
Dial Diameter:	20mm	Killer Type:	7 Wavy Lines
Type Size:	3mon	Wave Up/Dewn:	Up
Dial Variety:	****	Killer OAL:	50mm
Gap to Killer:	Sum	Killer Variety:	
Hand/Electric:	Hand-Powered		
Cancel Size:	20mm x 80mm (7/8"H x 3-1/8"L)		

In period commercial cover usage



"30¢ Rate"

30¢ (½ oz.) F.A.M. Air Mail Rate, Miami to British Guiana* (rate inclusive of ordinary postage and air mail service) *January 1, 1930, thru March 31, 1945

> 5¢ Czechoslovakia Overrun Countries (Sc# 910 x 3), plus 5¢ James Monroe (Sc# 810), and 10¢ John Tyler (Sc# 815) Combination Usage

This cover demonstrates a combination usage for a single-weight, half-ounce (½ oz.) F.A.M. Air Mail Letter Rate to British Guiana.

The cover was opened, censored and re-sealed at the New York City Censor Station and re-opened, re-censored and re-sealed at Bermuda (P.C.90) by Examiner II-24.

OPENED BY EXAMINER

II 24

Receiving Cancel



NEW YORK, N. Y.
(GRAND CENTRAL ANNEX.)
SEP 16 7 P M 1943
TO
GEORGETOWN, BRITISH GUIANA

The stamps are tied by a 30mm duplex circular date stamp with a 13mm W x 33mm H X 2mm T eight-bar elliptal geometic killer with station indicator "G.C." in the center of the killer.

The cover has a black 28mm double-circle "Georgetown AIR MAIL G.P.O. 9 30 (time) 30 SP 43" British Gulana receiving cancellation.



OVERRUN AND OCCUPIED COUNTRIES SERIES



BOOK 1

THE POLAND STAMP & ITS VARITIES

OVERRUN COUNTRIES SERIES



BOOK 4

THE LUXEMBOURG STAMP AND ITS VARIETIES OVERRUN COUNTRIES SERIES



BOOK 2

THE CZECHOSLOVAKIA STAMP AND ITS VARIETIES

Keith Lichtman

OVERRUN COUNTRIES SERIES



BOOK 5

THE NETHERLANDS STAMP AND ITS VARIETIES

Keith Lichtman

OVERRUN COUNTRIES



BOOK 3

THE NORWAY STAMP AND ITS VARIETIES

Rasific Euroteman

OVERRUN COUNTRIES SERIES



BOOK 6

BOOK 7 - FRANCE is in the works now...

Keith Lichtman

Keeh Lichnnan

Keith Lichtman

REFERENCES & CREDITS

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- "Sylvester the Cat" Cartoon Image; ©1990 Warner Bros. Animation Inc.

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